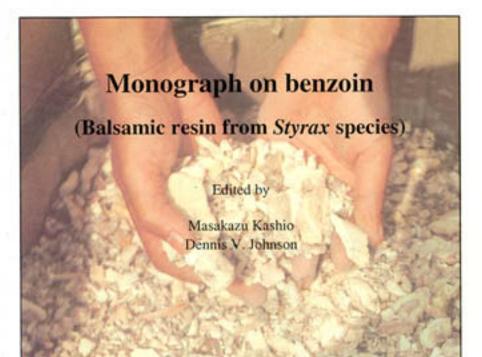


RAP Publication: 2001/21



Food and Agriculture Organization of the United Nations Regional Office for Asia and the Pacific Bangkok, Thailand 2001



RAP Publication: 2001/21

Monograph on benzoin

(Balsamic resin from *Styrax* species)

Edited by

Masakazu Kashio Dennis V. Johnson

Food and Agriculture Organization of the United Nations Regional Office for Asia and the Pacific Bangkok, Thailand 2001 The designations employed and the presentation of material in this publication do not imply the expression of any opinion whatsoever on the part of the Food and Agriculture Organization of the United Nations concerning the legal status of any country, territory, city or area or of its authorities, or concerning the delimitation of its frontiers or boundaries.

Photo credits

K. Pinyopusarerk:	Front cover, 66, 67, 68, 97
M. Fischer:	48
J.J.W. Coppen:	138
P. Sroithongkham:	96, 97, 98
M. Kashio:	6, 10, 67, back cover
R. Costaz:	210, 211

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted in any form or by any means, electronic, mechanical, photocopying or otherwise, without the permission of the copyright owner. Applications for such permission, with a statement of the purpose and extent of the reproduction, should be addressed to the Meetings and Publications Officer, FAO Regional Office for Asia and the Pacific, Maliwan Mansion, Phra Atit Road, Bangkok 10200, Thailand.

For copies, write to:

FAO Regional Office for Asia and the Pacific 39 Phra Atit Road, Bangkok 10200, Thailand Tel: (66) 02-697-4000; Fax: (66) 02-697-4445 E-mail: fao-rap@fao.org

©FAO 2001 ISBN 974-7946-16-5

Foreword

The Lao People's Democratic Republic (Lao PDR) is a land-locked, mountainous, and forest-rich country in continental Southeast Asia. The Lao forestry sector is one of the main export revenue earners, comprising 40 percent of total export value in 1996. The forest cover has, however, been reduced by excessive shifting cultivation, in which 1.8 million people are engaged. The pressure on forests is also increasing due to the growing demand for forest products in neighbouring countries such as Thailand and Viet Nam.

During 1989-1991, the Lao government with FAO assistance reviewed its forestry sector through the Tropical Forest Action Plan exercise and in 1992 the government adopted a new forestry policy, including the development of non-wood forest products (NWFPs).

In response to the government request, FAO formulated and implemented a project under the Technical Cooperation Programme, "Improved benzoin production (TCP/LAO/6611)", from 1996 to 1998. Lao or Siam benzoin, a balsamic resin derived from *Styrax tonkinensis*, is one of the traditional NWFPs that possesses potential for improvement to benefit rural people and enhance high-value, low-volume exports, highlighting the role of NWFPs in poverty alleviation and sustainable management of forests.

This TCP project undertook a series of studies and produced many valuable technical documents, but their distribution was limited. Thus, FAO felt it worthwhile to produce a comprehensive monograph of benzoin based on these documents in order to share the information in a wider arena.

My thanks are due to Dennis Johnson, who edited the original documents, and Masakazu Kashio, FAO Forest Resources Officer, who formulated and backstopped the project, and consolidated the scattered information into this monograph.

I hope that this publication will serve as a useful reference for resource managers and specialists seeking opportunities to improve the management of *Styrax* species and increase the effective production, processing, marketing and utilization of benzoin.

R.B. Singh Assistant Director-General and Regional Representative for Asia and the Pacific

Acknowledgements

FAO would like to note with appreciation the work of Khongsak Pinyopusarerk, Project Team Leader and silviculture expert; Manfred Fischer, Associate Professional Officer of the project; John Coppen, marketing and processing consultant; Prachoen Sroithongkham, benzoin tapping consultant; and Masakazu Kashio, FAO Forest Resources Officer; as the authors of the original documents used in this publication.

FAO would also like to acknowledge the valuable contributions of the Lao counterparts in the Department of Forestry (DoF), Ministry of Agriculture and Forestry (MoAF), especially Sianouvong Savathvong, Chief, Luang Prabang Provincial Forestry Section. Kamphone Mounlamai, National Project Coordinator, Sommay Souligna, Field Manager, and many other DoF foresters who were assigned to the project, played key roles in the project implementation. The continuous support of Onechanh Boonnaphol, Chief of Provincial Agriculture and Forestry Office, Luang Prabang, MoAF, is much appreciated. Latsamy Vongsack (Mrs.), Director of the Food and Drug Quality Control Centre, and her staff were always cooperative in chemical analysis of benzoin.

A note of appreciation is due to other individuals who directly or indirectly supported this project. Boon Thong, former village headman, Sichanh, present village headman, and other villagers in Ban Kachet have been always very cooperative. In FAO, the strong support of Peer Hijmans, FAO Representative, Roger Eijkens, Forestry Officer in the FAO Office in Vientiane, and Masahiko Hori, FAO Project Operations Officer in Bangkok, is highly appreciated. Wanida Subansenee (Mrs.) and Yanyong Kangkarn of the Thai Royal Forest Department served as FAO consultants in benzoin tapping and processing. Renaud Costaz, a consultant for the European market, contributed to the project. Special thanks are given to Diederik Koning, Co-Director of the EU Micro Projects Luang Prabang Phase II, for his kind commitment to follow up the field trial work after the termination of the project.

Editorial notes

Original documents referred to:

Chapter 1 is derived from Introductory Remarks for the National Workshop on Improved Benzoin Production, 12-14 May 1998 in Luang Prabang, by M. Kashio with his additional writing, and the report Gum Benzoin: Its Markets and Marketing and the Opportunities and Constraints to Their Improvement in Lao PDR. July 1997, by J.J.W. Coppen.

Chapter 2 is derived from the above report by J.J.W. Coppen (July 1997).

Chapter 3 is derived from the report *Physical and Socio-Economic Conditions* of Benzoin Production in Northern Laos, 1997, by M. Fischer, and Vientiane and Luang Prabang, Lao PDR, Back-to-office Report, January 1994, by M. Kashio.

Chapter 4 is derived from the reports *Technical Cooperation Project: Improved Benzoin Production in Lao PDR. First Mission Report,* 1996, *Second, Third and Fourth Mission Reports,* 1997, *and Fifth Mission Report,* 1998, by K. Pinyopusarerk.

Chapter 5 is derived from the report *Lao PDR Improved Benzoin Production, Monograph Report,* 1998, by P. Sroithongkham. This report was prepared to consolidate several benzoin tapping and processing consultant reports by W. Subansenee, Y. Kangkarn, and P. Sroithongkham himself.

Chapters 6, 7, 8 and 9 are derived from the report by J.J.W. Coppen (July 1997).

Chapter 10 is derived mainly from *The Proceedings of the National Workshop on Improved Benzoin Production*, 12-14 May 1998 in Luang Prabang, edited by M. Fischer and K. Pinyopusarerk, with some inputs from the report by J.J.W. Coppen (July 1997).

Use of the terms *Siam benzoin* and *Lao benzoin*:

Siam benzoin and Lao benzoin refer to the same product from *Styrax tonkinensis*. The former name is used almost universally outside Lao PDR when it is necessary to distinguish benzoin of Lao origin from that produced in Indonesia (Sumatra benzoin). The name originates from the previous importance of Thailand (old name Siam) as an international exit point for

benzoin. The latter name is used for the benzoin specifically produced in Lao PDR. Both terms are used in this publication.

Spellings for the names of provinces:

There are many different spellings of the names of provinces even in officially released government documents. To be consistent in their uses in this publication, the following spellings have been adopted. The spellings in the parentheses show other spellings often seen.

- Luang Prabang (Luangprabang, Luangphrabang)
- Phong Saly (Phongsaly, Phongsali)
- Houaphan (Houaphanh, Houa Phan, Houa Phang)
- Oudomxay (Oudomxai, Oudomsai)
- Xieng Khuang (Xiengkhuang, Xiang Kwang)
- Luang Namtha (Luangnamtha)

Abbreviations

ADI	Acceptable daily intake (an indicator of food safety)
C & F	Cost and freight (import prices)
CIF	Cost, insurance and freight (import prices)
DAFO	District Agriculture and Forestry Office
ECU	European currency unit
EU	European Union
FAO	Food and Agriculture Organization of the United Nations
FOB	Free on board (export prices)
GDP	Gross domestic product
HS	Harmonised System
IUCN	International Union for Conservation of Nature and Natural
	Resources
JECFA	Joint FAO/WHO Expert Committee on Food Additives
NWFP	Non-wood forest product(s)
PAFO	Provincial Agriculture and Forestry Office
ppm	Parts per million
SITC	Standard International Trade Classification
ТСР	Technical Cooperation Programme
UAE	United Arab Emirates
WHO	World Health Organization

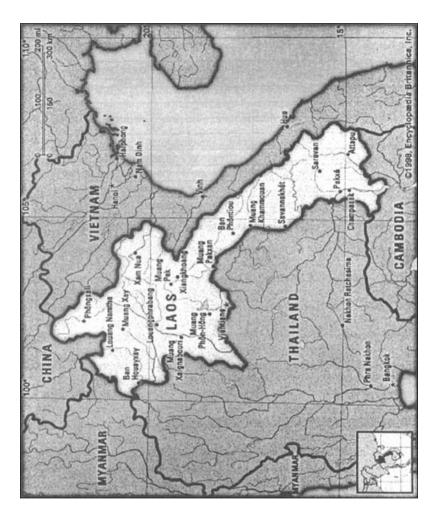
Exchange rates

The annual average exchange rates between US dollar and Lao kip are given below.

Year	Annual average exchange rates (1 US dollar to Lao kip)
1994	717
1995	816
1996	935
1997	1,257
1998	3,282
1999	7,067
2000	7,809
2001 (Jan Oct.)	8,843

Source: the Foreign Exchange Department of the Lao National Bank.

Map of Lao PDR



CONTENTS

		Page
Fore	eword	iii
Ack	nowledgements	iv
	orial notes	v
	reviations	vi
	hange rates	vii
	o of Lao PDR	viii
Tabl		xii
Figu	ires	xv
1.	Introduction	1
1.1	General background	1
1.2	FAO technical assistance through a project	2
1.3	Major activities and outputs	4
2.	Description of gum benzoin	7
2.1	Terminology	7
2.2	Appearance	7
2.3	Chemistry	8
2.4	Plant sources	9
3.	Traditional benzoin production within its village context	11
3.1	Benzoin production	11
3.2	Ban Kachet village	15
3.3	Ban Sang La Dtai village	36
3.4	Conclusions: the village context of benzoin production	47
4.	Improved silviculture of Styrax tonkinensis	<i>49</i>
4.1	Review of Styrax tonkinensis silviculture	49
4.2	Plantation silviculture in Viet Nam	51
4.3	Potential for genetic improvement	55
4.4	Provenance trials	56
4.5	Agroforestry trial	65

5.	Tapping methods and improvement	69
5.1	Tree size and benzoin production	69
5.2	Tapping methods	77
5.3	Tapping trials	79
6.	Markets and end-uses of benzoin: competition	
	from other supplying countries	99
6.1	Pharmaceuticals	99
6.2	Fragrances	101
6.3	Flavours	103
6.4	Other uses	106
6.5	Competition from other supplying countries	106
7.	International trade	111
7.1.	Introduction	111
7.2	Overview of international trade	113
7.3	Export data – Primary source countries	114
7.4	Import data – Secondary source countries	118
7.5	Export data – Secondary source countries	122
7.6	Import data – Other countries	131
8.	Marketing	139
8.1	Products	139
8.2	Channels of distribution	148
8.3	Prices	149
8.4	Promotion	154
9.	The future: assessment of the problems and prospects for	
	improved benzoin production and marketing in Lao PDR	157
9.1	Supply	157
9.2	Price and the collector	158
9.3	Quality aspects	159
9.4	Substitutes	161
9.5	Demand	164

9.6	Value-added processing	168
9.7	Institutional weaknesses in Lao PDR	169
10.	Strategies for benzoin development and recommendations	173
10.1	Workshop and recommendations	173
10.2	Silviculture and benzoin processing	173
10.3	Land use policy	176
10.4	Marketing system	178
10.5	Overall recommendations	184
Appe	endix 1: List of key organizations, traders, companies and	
~ ~	experts on benzoin	188
Appe	endix 2: Results of TLC analysis of 15 samples of benzoin	193
Appe	endix 3: Pharmacopeia monographs on benzoin	196
Appe	endix 4: Examples of traditional Thai/Chinese medicines	
	containing benzoin	198
Appe	endix 5: Results of the follow-up studies in 1999 and 2000	200
Appe	endix 6: Bibliography	203
Appe	endix 7: Examples of products using Siam benzoin	210

Tables

		Page
3.1	Benzoin production in Lao PDR, by province, 1986-1996	12
3.2	Age distribution in Ban Kachet, Nam Bak district	20
3.3	Ranking of main sources of cash income	
	in Ban Kachet for men and women	25
3.4	Calendar of activities and labour input for men and women	27
3.5	Calendar of expenses and income for men and women	28
3.6	List of subsistence and cash crops (unranked)	29
3.7	Ranking of forest products according to their importance	
	for subsistence use in Ban Kachet	30
3.8	Most important forest and fallow products	31
3.9	Ranking of the sources of cash income from agricultural	
	and forest products	42
3.10	Calendar of income sources	43
3.11	Calendar of labour inputs	44
3.12	Subsistence and cash crops	44
4.1	Characters and frequency for measurement in	
	S. tonkinensis provenance trials	60
4.2	Details of provenances of S. tonkinensis	61
4.3	Mean survival rates of <i>S. tonkinensis</i> in provenance trials	
	at Ban Kachet and Ban Thali assessed 3 months after planting	63
4.4	Mean survival, height and height increment at 6 months after	
	planting of <i>S. tonkinensis</i> in provenance trials in Nam Bak,	
	Luang Prabang	64
5.1	Size classes of styrax trees studied	70
5.2	Benzoin yield at different tapping heights of 60 representative	
	styrax trees	72
5.3	Analysis of variance (ANOVA) of mean benzoin yield	
	of 13 DBH classes at 5 different tapping heights	74
5.4	Mean benzoin yield (g) obtained for 13 DBH classes and 5	
	tapping heights in a study of relationship between tree size	
	and resin yield	75
5.5	Yields of benzoin and quality from tapping trials in the 8-year	
	old regrowth styrax forest at Ban Kachet	86

5.6	Analysis of variance (ANOVA) of resin yield from	
	the tapping trials	90
5.7	Duncan's new multiple range test of yield from	
	the tapping trials	91
5.8	Benzoin yield from experiments to increase resin production in the V-Shaped tapping trial	93
5.9	Analysis of variance (ANOVA) of yield from experiments to increase resin production in the V-Shaped tapping	
	method trial	94
6.1	Benzoin inhalation and compound benzoin tincture	100
6.2	Use levels for benzoin resin in foods	104
6.3	Gum benzoin production in Indonesia, 1990-1993	106
7.1	Gum benzoin - Trade classification and descriptions	114
7.2	Gum benzoin - Volume of exports from Lao PDR, 1987-1996	114
7.3	Gum benzoin - Volume, value and unit value of exports	
	from Lao PDR, 1993/94-1995/96	115
7.4	Gum benzoin - Volume of exports from Indonesia	
	by destinations, 1987-1995	116
7.5	Gum benzoin - Value and unit value of exports from	
	Indonesia by destinations, 1987-1995	116
7.6	Gum benzoin - Volume of exports from Indonesia	
	by port of exportation, 1988-1995	119
7.7	Gum benzoin - Volume of imports into Thailand	
	by origins, 1987-1996	119
7.8	Gum benzoin - Value and unit value of imports into	
	Thailand by origins, 1987-1996	120
7.9	Gum benjamin - Volume of imports into Singapore	
	by origins, 1987-1996	121
7.10	Gum benzoin - Volume of exports from Thailand	
	by destinations, 1987-1996	122

123 124 126 126
126
126
126
126
128
129
130
131
132
133
134
135
137
146

Figures

		Page
3.1	Map of Ban Kachet	17
3.2	Ban Kachet – Land use	18
3.3	Map of Ban Sang La Dtai	38
3.4	Ban Sang La Dtai – Land use	39
4.1	Field layout of S. tonkinensis provenance trial at Ban Thali	57
4.2	Field layout of <i>S. tonkinensis</i> provenance trial at Ban Kachet	58
5.1	Plot of bark thickness against stem diameter of styrax trees in a 7-year-old regrowth forest at Ban Kachet village,	
	Nam Bak district, Luang Prabang province	74
5.2	Malaysian Method	81
5.3	Standardized Traditional Lao Method	82
5.4	Standardized Traditional Indonesian Method	82
5.5	V-shaped Method	83
8.1	Schematic representation of marketing channels	150

Photographs

1.1	The project village, Ban Kachet	6
2.1 2.2	Flowers of <i>Styrax tonkinensis</i> Fruits of <i>Styrax tonkinensis</i>	10 10
3.1	Project work in the field with villagers of Ban Kachet	48
4.1	Natural regeneration of <i>Styrax tonkinensis</i> in the rice field under shifting cultivation at Ban Kachet	66
4.2	The provenance trial at Ban Kachet	67
4.3 4.4	The agroforestry trial plot at Ban Kachet A mature styrax tree in a naturally regenerated stand,	67
5.1	Ban Kachet The tools used in benzoin tapping and harvesting operations	68
	by the villagers in Ban Kachet	96

5.2	Benzoin tapping operations with the traditional Lao method	
	in Ban Kachet	96
5.3	Resin flow on the stem of a styrax tree tapped by the Stand	lardized
	Traditional Lao Method (Type 5)	97
5.4	Indonesian tools used in benzoin tapping	97
5.5	Malaysian Method and resin flow	97
5.6	Indonesian Method and resin flow	98
5.7	V-shaped Method and resin flow	98
5.8	Harvesting benzoin from a notch under the Standardized	
	Traditional Lao Method	<i>98</i>
7.1	Siam benzoin (Lao PDR)	138
7.2	Sumatra benzoin (ex Singapore)	138

ミル (****** → い

Chapter 1. Introduction

1.1 General background

The Lao People's Democratic Republic (Lao PDR) is a land-locked country with an economy that is overwhelmingly agrarian in character. Approximately 85% of the 4.3 million people live in rural areas with agriculture as their main occupation and about 65% of GDP is derived from agriculture and forestry. About 300,000 families (1.8 million people) are engaged in shifting cultivation, a practice that seeks to meet family subsistence needs and provide some cash income. Shifting cultivation brings with it, however, certain serious environmental and social problems.

Lao PDR is the major producer of Siam or Lao benzoin, a balsamic resin obtained from the *yan* tree (*Styrax tonkinensis*), which is native to Southeast Asia. Annual production of Siam benzoin, one of the two types of commercially produced benzoin, is around 50 tonnes. In some years Lao PDR is the sole producer of benzoin, although Viet Nam is believed to intermittently produce much smaller amounts.

The second type of commercial benzoin, Sumatra benzoin, is derived from two other *Styrax* species: *S. benzoin* and *S. paralleloneurum*, both also Southeast Asian trees. Indonesia, specifically north Sumatra, is the only producer of Sumatra benzoin. The scale of production of the two types of benzoin is very different. Annual production of Sumatra benzoin is of the order of 1,000 tonnes. This production figure for Sumatra benzoin is based on Indonesian export data. It is important to note that some of this benzoin contains damar, which is used in the manufacture of benzoin block. The actual figure for genuine benzoin could be as low as half this, i.e. about 500 tonnes.

Benzoin is used chiefly for incense purposes and in the flavouring, fragrance and pharmaceutical industries. The higher quality Siam benzoin is used mainly in the manufacture of fine fragrances.

Production of benzoin in Lao PDR is centered in the mountainous, northern provinces of Luang Prabang, Phong Saly, Houaphan, and Oudomxay, where *Styrax tonkinensis* trees are managed within the shifting cultivation cycle. The shifting cultivators in Luang Prabang, Phong Saly and Oudomxay provinces extract the resin from trees during the dry season. Luang Prabang is the chief province for benzoin production; there are some 3,000 ha of styrax forests above 700 m elevation in two districts of the province.

Benzoin production, integrated into the shifting cultivation cycle, forms an agroforestry system combined with upland rice cultivation. For example, the villagers of Ban Kachet in Nam Bak district of Luang Prabang province apply a rotation of 11 years, producing upland rice in the first year and benzoin during the following 10-year fallow period. This type of land use can maintain forest ecosystems and offers an excellent rehabilitation method for degraded forests damaged by shifting cultivation. In other villages, however, a shorter rotation period of 5-7 years is applied. Under this regime soil degradation has been inferred from a decline in rice yields.

Although benzoin production in Lao PDR is relatively small, at least in comparison with that in Indonesia, it provides a welcome source of cash income to the people who collect it. Benzoin also makes a small contribution to the national economy through foreign exchange earnings.

1.2 FAO technical assistance through a project

A brief introduction to the background of the project is appropriate. As forestry specialists are well aware, the tropical forests of the Asia-Pacific Region are being threatened by a continuous process of degradation and deforestation. Lao PDR is one of the countries that has been affected by this process through the 1980s and 1990s.

In October 1989, the Lao government drew international attention to major problems in its forestry sector — a serious environmental crisis

and further impoverishment of rural communities and people living around or inside the forests, in particular in watershed areas affected by intensive practices of shifting cultivation.

In response to a request by the Lao government, FAO reviewed the forestry sector through a Tropical Forestry Action Plan (TFAP) exercise during 1989-1991. A set of recommendations was submitted to the government, along with several forestry project proposals. Many donors began to formulate projects based on these proposals. The government also requested FAO to formulate forestry projects, in particular in the field of watershed management and non-wood forest products (NWFPs).

Recognition by the Lao government that problems of shifting cultivation needed to be addressed, and that promotion of non-wood forest products could contribute to finding a solution, highlighted the benefits that would derive from improved benzoin production.

This recognition facilitated the commencement of project formulation work in July 1992. An FAO review of the country's NWFP resources concluded that the improvement of benzoin cultivation, processing and marketing should be one of the top priority subjects. Following the preparation of a draft project proposal on benzoin, a second mission was carried out in January 1994, in close collaboration with the Department of Forestry (DoF). The mission studied benzoin production systems combined with shifting cultivation practices in the field, and identified a suitable project site at the village of Ban Kachet in Nam Bak. The site was chosen because soil degradation, related to declining upland rice yields, was being experienced — and there was easy access to the village by road.

After the addition of information collected in the field, the project document was finalized by DoF with support from FAO in March 1994. The project identified two key issues: 1) how to provide effective alternative income sources to shifting cultivators; and 2) how to reduce the negative impacts of shifting cultivation. The project also identified

the need for a broad rural development concept to improve benzoin production, processing and marketing.

Thus, a project funded by the FAO Technical Cooperation Programme (TCP), "*Improved Benzoin Production (TCP/LAO/6611)*," was initiated and operated from July 1996 to June 1998. The following were three objectives of the project:

- to introduce better and innovative techniques of: a) cultivation and harvesting (either through natural regeneration or plantation cultivation); and b) extraction, processing and purification of benzoin resin (technical aspects);
- to develop the domestic trade of benzoin resin, and develop international marketing strategies and mechanisms (institutional aspects); and
- 3. to promote agroforestry and rural development through a benzoin utilization programme in the country (socio-economic and environmental aspects).

The project achieved many things in pursuit of these objectives. However, much work still remains in the hands of Lao government officials, including DoF foresters, as well as villagers, benzoin traders, researchers, and other NWFP-related project staff to meet challenges of the future.

1.3 Major activities and outputs

The project implemented many activities during its 2-year implementation period. These ranged from the improvement of silvicultural treatments, tapping methods, and agroforestry trials, to a socio-economic survey, benzoin market studies, study tours and chemical analysis of benzoin samples. These were all new activities that had not been conducted before. There have been some interesting results from these activities, and more are expected from the on-going follow-up and future activities.

A variety of technical advances, including those relating to silvicultural treatments, tapping methods, genetic improvement work, selection of high yield elite trees, healthy and resistant characters against pests and diseases, seedling propagation in nurseries, and socio-economic and benzoin marketing survey results, were presented at a workshop held in May 1998, and publicized in its proceedings in July 1998. A number of recommendations were also made at the workshop and these are detailed in Chapter 10 of this monograph.

Two subjects meriting special attention are processing and marketing of benzoin – the most crucial factors in determining the future of Lao benzoin and how much it can contribute to improving the economic situation of Lao villagers. Experts contracted to the project conducted a series of studies on the benzoin markets in Lao PDR, Indonesia, Singapore and France. Benzoin samples have been analyzed at the Food and Drug Quality Control Centre in Vientiane to facilitate improvement of tapping methods, grading systems and quality control. Results of these studies are incorporated into this publication. Project study tours to Viet Nam, Singapore and Indonesia provided vital information to the participants. Unfortunately, the project period of 2 years was not long enough to fully achieve the initially targeted objectives. However, the Lao government is keen to follow up the project activities.

Outputs from the project are mostly in the form of English-language documents. Some of them have been translated into Laotian for the benefit of the Lao people. In principle, the documents are government property, although the government has placed them in the public domain. In reality, however, it is not easy for non-governmental people to obtain copies. There is, however, recognition of the importance of sharing the information generated and the experience gained by the project. This is the reason for this publication, *Monograph on Benzoin*.

The project has opened a new horizon for Lao benzoin and shown what can be done and should be done in the future. It is hoped that this publication will enable anyone concerned and/or interested to assess new opportunities and continue efforts to achieve the final project goals. By attaining greater appreciation in the international market, benzoin production in Lao PDR can provide a good opportunity for off-farm employment and an income source for rural communities. It will not be an easy task, but this should not deter efforts to develop benzoin resources and process benzoin resin for new and expanding markets.

Both FAO and the Lao government have ranked NWFP development as a top priority in conjunction with rural development for environmentally sound, economically viable, and socially acceptable forest resources management and utilization.



Photo 1.1 The project village, Ban Kachet.

Chapter 2. Description of gum benzoin

2.1 Terminology

Apart from the distinction already made between Siam benzoin and Sumatra benzoin, there are two English terms used to describe the resinous product from styrax trees: *benzoin* (or *gum benzoin*, although use of the word *gum* is strictly incorrect since benzoin is not a watersoluble polysaccharide) and *gum benjamin*. The latter term is used as the description in Singapore's trade statistics and is the designation employed by many Singaporean traders. Since Singapore is the major international trading centre for benzoin, the term *gum benjamin* is often used elsewhere in trade.

In common usage in Indonesia benzoin is known as *kemenyan*. In Indonesian trade statistics, however, benzoin is misleadingly called *frankincense*, a term usually applied to the resinous exudate from *Boswellia* spp. of Arabia and Africa. It is possible that this use of the term *frankincense* derives from benzoin of Indonesian origin that was traded by the Arabs, who regarded it as a form of frankincense, at least 700 years ago.

In Malaysia, benzoin is called *kemenyan* or *kemayan*. Malaysian trade statistics use the term *gum benjamin*. In Thailand it is known as *kamyan* or *kumyan* and in Lao PDR it is called *kam nhan*, *nyan* or *yan*.

2.2 Appearance

Benzoin appears in international trade in several forms. Most Siam benzoin exported from Lao PDR is in the form in which it is collected from the tree, after it has been cleaned and graded. It consists of hard, usually cream-coloured/pale orange pieces, which if broken reveal a milky white colour. The benzoin is quite pale in colour when freshly collected but darkens gradually during storage to a sandy-orange colour. During handling and transport from its collection to the point of export, larger pieces are inevitably broken down to smaller ones and a significant proportion of dust and siftings is produced. Some benzoin which finds its way to Bangkok through Thai traders living near the border with Lao PDR, and which is used in the preparation of traditional medicines (but also occasionally exported), is formed in larger, dark brown lumps with a glassy appearance.

Sumatra benzoin similar in appearance to the Siam benzoin described above is traded (often known as *almonds*), and with the same sort of grades, but there are also substantial quantities of darker, dirtier, lower grade material. Even more common is a semi-processed form of block benzoin which generally contains pieces of damar embedded in a matrix of low grade benzoin. The use of damar is an important feature of the production of block benzoin and accounts for the large differences in volume between exports of benzoin from Indonesia to Singapore (the major initial destination) and subsequent exports of benzoin out of Singapore. Occasionally, pure benzoin almonds are used in the production of block benzoin, instead of damar.

2.3 Chemistry

The chemical compositions of the two types of benzoin account for their sensory characteristics and determine the uses to which they are put. There are both similarities and differences in composition and this means that although they are both used for flavour and fragrance purposes, they often go into different parts of the markets. Both contain mixtures of organic acids and esters, along with numerous other – mostly minor – components, and both can be described as *balsamic* in odor. However, in Siam benzoin the chief constituents are benzoic acid and its esters (such as coniferyl benzoate, benzyl benzoate and cinnamyl benzoate), while in Sumatra benzoin the major constituents are cinnamic acid and

its esters (such as coniferyl cinnamate and cinnamyl cinnamate). Vanillin is present in both types of benzoin and gives rise to its familiar vanilla odor (most readily detected in the Siam type).

Using samples of benzoin obtained from regional fieldwork, qualitative analyses were carried out at the laboratories of the Royal Forest Department, Bangkok. The results illustrate the similarities in composition of the two types of benzoin, but by separating and detecting the cinnamates in the Sumatra type it was also possible to distinguish them. The results are discussed in more detail later (Chapter 8, section 8.1.3 and **Appendix 2**). They also confirm the presence of damar in some of the semi-processed block forms of benzoin.

2.4 Plant sources

Benzoin comes from tree species of the genus *Styrax* in the family Styracaceae. *Styrax* contains about 130 species of trees and shrubs occurring in tropical to temperate climates. Three centres of distribution are described: southeastern Asia, southeastern North America to South America, and a single species in the Mediterranean.

Siam benzoin is obtained from *S. tonkinensis* (Pierre) Craib ex Hartwiss. Sumatra benzoin is collected from two species: *S. benzoin* Dryand. and *S. paralleloneurum* Perkins (sometimes spelled *paralleloneurus*). The latter two species are cultivated for benzoin production in different parts of Indonesia and are said to produce benzoin of different qualities; the two types are not separately identified in trade however.

Two varieties of *S. benzoin* occur in Peninsular Malaysia, var. *benzoin* and var. *hiliferum* Steenis. Neither is tapped for benzoin on a commercial scale. In China, *S. tonkinensis*, *S. hypoglauca* Perk. and *S. cascarifolia* are tapped but the products, though used domestically, are not believed to enter world trade.



Photo 2.1 Flowers of *Styrax tonkinensis* (at the tapping trial plot in Ban Kachet. 13 May 1998)



Photo 2.2 Fruits of *Styrax tonkinensis* (at the tapping trial plot in Ban Kachet. 13 May 1998)